Routing Optimization of Fourth Party Logistics with Reliability Constraints based on Messy GA

Li Jia, Liu Yanqiu, Hu Zhongjun

School of Management, Shenyang University of Technology (China)
simsforever@sina.com, liuyanqiu@sut.edu.cn, 627763505@qq.com

Received: March 2014
Accepted: September 2013

Abstract:

**Purpose:** The purpose of this paper is to choose an optimal routing in fourth party logistics (4PL) with the objective of transportation cost minimization under reliability level constraint.

**Design/methodology/approach:** Reliability theory is applied to routing optimization problem. A mathematical model of the 4PL routing optimization problem with reliability constraints is built, which aims to find a route at the minimum cost. Due to the 4PL routing problem is NP-hard, two algorithms are designed: Messy Genetic Algorithm (Messy GA) and Enumeration Algorithm (EA).

**Findings:** Through the model and algorithm, 4PL company can obtain the optimal solution quickly and effectively, according to customer’s reliability requirements.

**Practical implications:** We give an example for test the effectiveness of the method and the algorithm.

**Originality/value:** In this paper, we put objective factors that cause disturbances of transportation time into consideration, and reliability theory is applied to 4PL routing optimization problem. A Messy GA with double arrays encoding method is designed to solve the problem.
Keywords: fourth party logistics, routing optimization, reliability constraints, Messy Genetic Algorithm, Enumeration Algorithm

1. Introduction

With the growing of economic globalization, the transnational corporations’ demand of logistics and supply chain management is increasing timely. (Chen, Xie, Fan, Li, Zhang & Huang, 2012). In order to meet the unique and special needs of the corporations, the fourth party logistics (4PL) emerged (Chen, Liu & Li, 2004). The 4PL provider is a supply chain integrator that assembles and manages the resources, capabilities, and technology of its own organization with those of the third party logistics (3PL) providers to deliver a comprehensive supply chain solution. The customers can achieve their diversified integration solutions, and the fast, high-quality and low-cost logistics services will be provided (Yao, 2010). The 4PL network is a complex engineered system due to its size and span. Its reliability has increasingly become one focus of business concern. However, the current planning and design of logistics network take little customers’ demand of system reliability.

Genetic Algorithms (GA) is a general-purpose stochastic and parallel search methods based on the mechanics of natural selection and natural genetics (Potvin & Bengio, 1996). Although GA is effective in solving many complex optimization problems, but it is poor in solving routing optimization of the 4PL. The chromosome length is variant. Hence, a Messy Genetic Algorithm (Messy GA) with double arrays encoding method is designed. The Messy GA uses three main operators: cut, splice and repair operator. These operators ensure the algorithms fast and effective.

In this paper, the reliability technology is applied into the 4PL routing optimization. We put objective factors that cause disturbances of transportation time into consideration, and the mathematical model is set up. Based on the NP-hard characteristic of the problem, we will use the Messy GA and the Enumeration Algorithm (EA) to optimize the model. The effectiveness of the algorithms is tested and compared by simulation examples. The results indicate that the Messy GA outperforms the EA.

2. Literature Review

The concept of 4PL was put forward in Accenture’s report in 1998. Although many subsequent researches on 4PL were the extensive discussion of this concept, most of them focused on the concept interpretation of 4PL or on its qualitative discussion. Briefly summarized as follows:
Bumstead and Cannons (2002) analyzed a series of problems from 4PL to the supply chain management and operation and explained the role of 4PL. Chen, Wang, Li and Liu (2003) introduced the concept of the 4PL and the decision supporting system in its operation. Bade and Mueller (1999) considered that 4PL can bring huge earnings to enterprises. The core ideas of these researches reveal the advantage of 4PL mode and reveal that 4PL become an inevitable trend in logistics industry development.

When study the basic theories, the role and advantages of 4PL, the extensive researches on operational aspects of 4PL gradually increase, such as the design, implementation, operational status, operational technologies as well as the problems that existing in its operation. For example, Li, Wu and Mei (2012) described the structure models of supply chain and problems existing in the supply chain management, based on the excellent management ability of the 4PL and its ability to plan and design the supply chain. Shao and Chen (2011) considered that the 4PL made great efforts to integrate logistics resources and the efforts influenced the output of the third party logistics. They also researched on incentive mechanism of the 4PL subcontract with principal-agent theory. Li, Lu and Sun (2012) discussed the four operation modes of 4PL in China in detail: coordinated operation type, integrated program type, innovative industry type, and dynamic alliance type. They analyzed those modes and internal and external logistics business environment, firm size and industry conditions that the four types of models adapt to. Zhang, Chen and Liu (2004) set up a target system of transporters. They built a hierarchy model for 4PL. Win (2008) presented a conceptual model that is based on research of 4PL implementation.

In addition, scholars also studied some special issues about 4PL. For example, Li, Ying, Liu, Chen and Huang (2003) developed a 4PL optimization system for operative planning tasks. Lau and Goh (2002) studied multi-Agent intelligent network systems based on 4PL. Wang, Zhao and Li (2006) presented a tabu search algorithm for model of integration of 4PL and so on.

In the previous studies of 4PL, the parameters are fixed and deterministic, which is not realistic. In a real-world situation, the driving conditions could be affected by many factors, such as weather and human factors (Du & Yi, 2013). Under this condition, we put objective factors that cause disturbances of transportation time into consideration. We describe the transportation time of the problem as random variables, and a real world 4PL routing problem model is built by using the reliability theory.
### 3. Description of Problem and Mathematical Model

#### 3.1. Description of Problem

A potential 4PL network is modeled as a directed graph $G(V, E)$. “$V$” denotes the set of supply, transshipment, and demand nodes. “$E$” denotes the set of the arcs, namely 3PL providers for transportation between two cities. There is one supply node and one demand node on the 4PL network. Each node has properties of cost and capacity. Since there may exist several 3PL providers for the transportation between any two nodes, there may have multiple arcs between two nodes (one arc stands for a 3PL provider), which results in a directed graph. Each arc has properties of cost, time, and capacity. Figure 1 is a directed graph for the 4PL routing optimization problem with twelve nodes. In this paper, the objective of the problem is to find a route (i.e., Origin-Destination pair) with minimum cost as well as subject to constraints on customer’s requirement for reliability and capacity.

![Directed graph with 12 nodes](image)

#### 3.2. The Reliability of 4PL

The route of 4PL is composed of cities and 3PL providers. It forms a parallel system. According to reliability theory, the reliability of 4PL can be calculated by continued multiplication of the reliability of 3PL. Here, each 3PL is seen as a logistics unit. In this paper, the transportation time of the 3PL providers is uncertain and has normal distribution. Hence, the reliability of logistics unit can be defined as the probability of the goods delivered in a timely manner. It can be calculated by formula (1):

$$R(t) = P(T \leq t) = \frac{1}{\sqrt{2\pi \sigma}} \int_0^t e^{-\frac{(t-\mu)^2}{2\sigma^2}} \, dt \quad t > 0$$
3.3. Assumption of Model

- There is only one task between the supply and demand nodes.
- Each path on the 4PL network cannot be reused.
- The transportation time of 3PL providers is uncertain and has a normal distribution. It is independent from each other.

3.4. Establishment of Model

The variables used in the representation of the routing optimization of 4PL with reliability constraints are defined as follows:

- $q_{ij}$: the number of 3PL provider between node $i$ and $j$.
- $e_{ijk}$: the $k$th 3PL provider between node $i$ and $j$, $(i, j = 1, 2, ..., n)$ $(k = 1, 2, ..., q_{ij})$.
- $r_{OD}$: Set of nodes and arcs in a route in the directed graph. For example, $r_{OD} = \{O, V_2, V_3, V_5, V_7, D\}$.
- $X_{ij} (r_{OD}) = \begin{cases} 1 & \text{if the arc } e_{ij} \text{ is selected on route } r_{OD} \\ 0 & \text{otherwise} \end{cases}$.
- $Y_i (r_{OD}) = \begin{cases} 1 & \text{if node } i \text{ is selected on route } r_{OD} \\ 0 & \text{otherwise} \end{cases}$.
- $F_{ijk}$: the unit transportation cost of the $k$th 3PL provider between node $i$ and $j$.
- $F_i$: the unit cost of node $i$.
- $L_{ijk}$: the transportation capacity of the $k$th 3PL provider between node $i$ and $j$.
- $M_i$: processing capacity of node $i$.
- $T_{ijk}$: the time of 3PL provider represented by $e_{ijk}$, $T_{ijk} \sim N(\mu_{ijk}, \sigma_{ijk}^2)$.
- $t_{ij}$: time limit of node $i$ to $j$. 

$R(t)$: the reliability of logistics unit.

$T$: the transportation time of logistics unit. We assume $T \sim N(\mu, \sigma^2)$.

t: the time limit of the customer’s requirements.
\[ R_{\text{ijk}}: \text{the reliability of } e_{\text{ijk}}, \quad R_{\text{ijk}} = \frac{1}{\sqrt{2\pi}\sigma_{\text{ijk}}} \int_{0}^{T} e^{-\frac{(t-\mu_{\text{ijk}})^2}{2\sigma_{\text{ijk}}^2}} \, dt. \]

\[ R_{\text{OD}}: \text{the reliability of OD pair}, \quad R_{\text{OD}} = \prod_{i=1}^{n} \prod_{j=1}^{n} \prod_{k=1}^{q_{y}} \left( \frac{1}{\sqrt{2\pi}\sigma_{\text{ijk}}} \right) \int_{0}^{T} e^{-\frac{(t-\mu_{\text{ijk}})^2}{2\sigma_{\text{ijk}}^2}} \, dt \cdot X_{\text{ijk}}(r_{\text{OD}}). \]

\[ R_{0}: \text{desired reliability level}. \]

The mathematical model for 4PL routing optimization problem with reliability constraints can be described as follows:

\[
\text{Min} \, Z = \sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{k=1}^{q_{y}} F_{\text{ijk}} \cdot X_{\text{ijk}}(r_{\text{OD}}) + \sum_{i=1}^{n} F_{i} \cdot Y_{i}(r_{\text{OD}}) \\
\text{s.t.} \quad \prod_{i=1}^{n} \prod_{j=1}^{n} \prod_{k=1}^{q_{y}} \left( \frac{1}{\sqrt{2\pi}\sigma_{\text{ijk}}} \right) \int_{0}^{T} e^{-\frac{(t-\mu_{\text{ijk}})^2}{2\sigma_{\text{ijk}}^2}} \, dt \cdot X_{\text{ijk}} \geq R_{0} \\
L \cdot X_{\text{ijk}}(r_{\text{OD}}) \leq L_{y_{ik}} \quad i, j \in \{1,2,\ldots,n\}, \, k \in \{1,2,\ldots,q_{y}\} \\
M \cdot Y_{i}(r_{\text{OD}}) \leq M_{i} \quad i \in \{1,2,\ldots,n\} \\
\sum_{k=1}^{q_{y}} \sum_{i=1}^{n} X_{\text{ijk}}(r_{\text{OD}}) - \sum_{k=1}^{q_{y}} \sum_{i=1}^{n} X_{\text{ijk}}(r_{\text{OD}}) = \begin{cases} -1 & \text{if } \quad j = 1 \\
1 & \text{if } \quad i = n \\
0 & \text{otherwise} \end{cases} \\
\sum_{i=1}^{n} \sum_{k=1}^{q_{y}} X_{\text{ijk}}(r_{\text{OD}}) = Y_{j}(r_{\text{OD}}) \quad j \in \{2,3,\ldots,n\} \\
\sum_{i=1}^{n} \sum_{k=1}^{q_{y}} X_{\text{ijk}}(r_{\text{OD}}) = Y_{i}(r_{\text{OD}}) \quad i \in \{1,2,\ldots,n-1\} \\
X_{\text{ijk}} = 0 \quad \text{or} \quad 1, \quad i, j \in \{1,2,\ldots,n\}, \quad k \in \{1,2,\ldots,q_{y}\} \\
Y_{i} = 0 \quad \text{or} \quad 1, \quad i \in \{1,2,\ldots,n\} \\
r_{\text{OD}} = \{O_{i},\ldots,V_{i},\ldots,V_{j},\ldots,D_{i}\} \in G \quad i=1,2,\ldots,n \quad j=1,2,\ldots,n \]

Where (2) is the objective function containing the costs of all nodes and arcs on the route; constraint (3) indicates the reliability of OD pair must meet customer’s requirement; constraint (4) represents capacity of the selected 3PL provider must be not less than the transportation capacity L required by customer; constraint (5) denotes capacity of nodes in a route must be not less than customer required capacity M. Eq. (6) means to keep a balance of the network flow. Eqs. (7) and (8) ensure that the selected nodes and arcs should make up of routes from the source to the destination. Eqs. (9) and (10) represent that \( X_{\text{ijk}} \) and \( Y_{i} \) are 0-1 decision variables, respectively. Eq. (11) is used to ensure that the selected route is a legal one.
4. Algorithm Design

The 4PL routing optimization problem with reliability constraint is a typical NP-hard problem. According to the characteristics of the model, a Messy Genetic Algorithms (Messy GA) with double arrays encoding method is designed. In the following, we first describe the Messy GA in detail and then introduce an Enumeration Algorithm (EA), which is used to check the quality of the solutions obtained by the Messy GA.

4.1. The Messy GA

According to the characteristics of the model, a Messy GA with double arrays encoding method is designed. Messy GA differs from normal genetic algorithms in that they allow variable-length strings. The detailed description of the process can be written as below:

**Step 1. Encoding.** For the problem’s characteristic, the double arrays coding method is adopted where optional nodes in graph are the elements of one array coded by natural number and 3PL providers make up the other array coded by integer number and the length of individuals are variant. The dotted route in Figure 1 is shown in Figure 2, and it can be encoded as [O V₁ V₃ V₇ V₉ D e₃ e₂ e₁ e₁ e₁].

![Figure 2](image.png)

Figure 2. The encoding method of OD pair

**Step 2. Initialization.** Generate the initial population of PS chromosomes randomly. Population size is PS.
Step 3. Fitness function. The objective function is a commonly used fitness function to justify the quality of a solution \((X, Y)\). So a fitness function is usually designed according to the objective function and constraints of the problem. In this paper, the reliability constraint is used as a penalty added to the objective function. The fitness function is represented by Equation (12). From the solution \((X, Y)\) we obtain the objective value, as well as the penalty value.

\[
\begin{align*}
\lambda & = \text{a factor that the decision-maker can adjust to weight the penalty of violating the reliability constraints. Based on the results of some preliminary experiments, we set } \lambda = 2 \text{ in our numerical tests. A smaller fitness value } f(X, Y) \text{ indicates better fitness. If a solution } (X, Y) \text{ is feasible, the second part of Equation (12) is 0 and the fitness value is exactly the objective value; if the solution violates some of the reliability constraints, its fitness will be penalized by an amount based on the constraint violations.}
\end{align*}
\]

\[
\begin{align*}
\lambda & = \text{a factor that the decision-maker can adjust to weight the penalty of violating the reliability constraints. Based on the results of some preliminary experiments, we set } \lambda = 2 \text{ in our numerical tests. A smaller fitness value } f(X, Y) \text{ indicates better fitness. If a solution } (X, Y) \text{ is feasible, the second part of Equation (12) is 0 and the fitness value is exactly the objective value; if the solution violates some of the reliability constraints, its fitness will be penalized by an amount based on the constraint violations.}
\end{align*}
\]

\[
\begin{align*}
f(X, Y) & = \sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{k=1}^{q_i} F_{yk} \cdot X_{yk}(r_{Dk}) + \sum_{i=1}^{n} F_{i} \cdot Y_{i}(r_{Di}) + \left( \sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{k=1}^{q_i} F_{yk} \cdot X_{yk}(r_{Dk}) + \sum_{i=1}^{n} F_{i} \cdot Y_{i}(r_{Di}) \right) \\
& \times \left\{ \lambda + R_{0} - \prod_{j=1}^{n} \prod_{k=1}^{q_i} \frac{1}{\sqrt{2\pi\sigma_{yk}}} e^{\frac{(x_{yk} - \mu_{yk})^2}{2\sigma_{yk}^2}} \cdot X_{yk}(r_{Dk}) \right\}
\end{align*}
\]

Step 4. Selection mechanism. The selection process is based on spinning the roulette wheel.

Step 5. Crossover operation. Perform crossover operations on pairs of selected chromosomes with a crossover probability Pc. For example, two genes A and B shall be exchanged in the crossover procedure. The crossover procedure is shown in Figure 3.

After cut operator and splicing operator, chromosome \(A''\) and \(B''\) may be invalid. Therefore, repairing operation is necessary. We need to adjust the chromosome to ensure that it is a connective route. Detailed description of the process can be written as below:

Step 5.1. If there are same nodes on the route, delete one node and the adjacent arc. If not, go to Step 5.2.

Step 5.2. If the new one is still a route from the source to the destination, quit with success. If not, add all the nodes after the crossover point into the \(Set_p\). Define the node before the crossover point as the tracker node \(V_t\). Define the genes before the crossover point as the effective route \(L\).
Step 5.3. If the node $V_i \in \text{Set}_p$, splice the route $L$ with the route after the node which is $V_i \in \text{Set}_p$, and the new chromosome is the legal route, quit with success. If not, select one node adjacent to the tracker node $V_i$ as the new tracker node $V_{i+1}$, and add the new arc to the effective route $L$.

Step 5.4. Determine if the trace node $V_{i+1}$ is the destination node $D$, if it is a valid route, $L$ becomes the new chromosome, quit with success; if not, turn to Step 5.3.

Step 6. Mutation operation. For performing mutation operation in the feasible solution space, select a chromosome randomly, and change the arcs of the adjacent nodes in $P_m$ probability of mutation Operation.
Step 7. Termination criterion. Check whether iteration times are over $NG$. If it is true, stop the process and output the optimum solution, else turn to Step 3.

4.2. The Enumeration Algorithm

To check the quality of the solutions obtained by the Messy GA, the Enumeration Algorithm (EA) is used. Because the solution space is very large, the EA is described as follows:

Step 1. Produce all the routes from the supply node $O$ and the demand node $D$ on the direct graph that satisfy the requirements of capacity and reliability.

Step 2. Calculate the fitness function value of every route. The fitness function is designed according to the objective function and reliability constraint of the model. And it is same to the fitness function of the Messy GA in Section 4.1.

Step 3. All the combinations of routes are checked and ordered according to the fitness function. The combination with the lowest fitness function value is the best solution.

5. Numerical Analysis

In this section, we present experiment used to investigate the performance of the proposed Messy GA for the routing optimization in 4PL with reliability constraints. The experiment is based on an instance as the test to compare the solution quality of the proposed Messy GA against the EA. All the investigated algorithms were encoded in Matlab 7.0 and run on a Core 2 2.83 GHz PC.

We use a 12-node 4PL routing optimization problem as the test example in this study. The topological structure is shown in Figure 1. We assume that a 4PL company undertakes transportation from San Francisco (supply node $O$) to Boston (demand node $D$) and the intermediate cities between them are Seattle ($V_1$), Los Angeles ($V_2$), Denver ($V_3$), St. Cloud ($V_4$), Phoenix ($V_5$), Chicago ($V_6$), St. Paul ($V_7$), Dallas ($V_8$), New York ($V_9$), Atlanta ($V_{10}$). The transportation capacity of the 3PL provider required by the customer is 12 ton. The capacity of any node on the route is not less than 15 ton, which is required by the customer. The parameters effect the performance includes population size (PS), number of generation (NG), crossover probability ($P_c$) and scaling factor of mutation ($P_m$). Desired reliability level ($R_0$) is 0.85 and 0.9. The costs of the nodes and the arcs in the following are recorded by hundred dollar. The capacity
is recorded by ton, and the time of 3PL provider is recorded by hour. The parameters are set below:

\[ \lambda = 2, \ PS = 20, \ NG = 200, \ Pc = 0.5, \ Pm = 0.25. \]

The node and arc data are given in Table 1 and Table 2, where “v_i” and “v_j” mean the start and end nodes, respectively.

<table>
<thead>
<tr>
<th>Node</th>
<th>O</th>
<th>V_1</th>
<th>V_2</th>
<th>V_3</th>
<th>V_4</th>
<th>V_5</th>
<th>V_6</th>
<th>V_7</th>
<th>V_8</th>
<th>V_9</th>
<th>V_10</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cost (hundred dollar)</td>
<td>10</td>
<td>12</td>
<td>15</td>
<td>20</td>
<td>20</td>
<td>13</td>
<td>18</td>
<td>12</td>
<td>16</td>
<td>15</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>Capacity (ton)</td>
<td>28</td>
<td>20</td>
<td>25</td>
<td>26</td>
<td>20</td>
<td>22</td>
<td>28</td>
<td>18</td>
<td>20</td>
<td>20</td>
<td>28</td>
<td></td>
</tr>
</tbody>
</table>

Table 1. The data of nodes for the 12-node problem
The experimental results are shown in Table 3.

<table>
<thead>
<tr>
<th>Algorithm</th>
<th>$R_0$</th>
<th>Cost (hundred dollar)</th>
<th>Optimal route</th>
<th>Reliability of the route</th>
<th>Run Time (second)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Messy GA</td>
<td>0.85</td>
<td>154</td>
<td>O V$_1$, V$_2$, V$_3$, V$_6$, D e$_1$, e$_2$, e$_3$, e$_4$, e$_5$, e$_6$</td>
<td>0.855</td>
<td>&lt;1</td>
</tr>
<tr>
<td></td>
<td>0.9</td>
<td>166</td>
<td>O V$_1$, V$_2$, V$_3$, V$_6$, D e$_1$, e$_2$, e$_3$, e$_4$, e$_5$, e$_6$</td>
<td>0.918</td>
<td></td>
</tr>
<tr>
<td>EA</td>
<td>0.85</td>
<td>154</td>
<td>O V$_1$, V$_2$, V$_3$, V$_6$, D e$_1$, e$_2$, e$_3$, e$_4$, e$_5$, e$_6$</td>
<td>0.855</td>
<td>5238</td>
</tr>
<tr>
<td></td>
<td>0.9</td>
<td>166</td>
<td>O V$_1$, V$_2$, V$_3$, V$_6$, D e$_1$, e$_2$, e$_3$, e$_4$, e$_5$, e$_6$</td>
<td>0.918</td>
<td></td>
</tr>
</tbody>
</table>

Table 3. Comparison of two algorithms with different reliability constraint

In the 4PL operation, this means that when goods are to be transported from San Francisco (supply node O) to Boston (demand node D) with a reliability not less than 0.85, the best choice is to use Seattle (V$_1$), Denver (V$_3$), Chicago (V$_6$) and New York (V$_9$) as interim ports, and the 3PL providers with indexes 3, 2, 1, 2 and 1 are chosen for the five links from San Francisco to Boston, respectively. Then they would finish it with the reliability 0.855. And it costs the 4PL company 154 to finish the entire job. In the same way, when goods are to be transported from San Francisco to Boston with a reliability not less than 0.90, the best choice is to use Seattle (V$_1$), Denver (V$_3$), St. Paul (V$_7$) and New York (V$_9$) as interim ports, and the 3PL providers with indexes 3, 2, 1, 3 and 1 are chosen for the five links from San Francisco to Boston, respectively. Then they would finish it with the reliability 0.918. And it costs the 4PL company 166 to finish the entire job.

From Table 3, it can also be seen that when $R_0$ is changed, the optimal route is different. The cost needed on the routes will be less with the requirement of a lower reliability level. Therefore, the customers could select which $R_0$ is suitable to choose according to their reliability requirements. It can be seen that the solution obtained by Messy GA and EA is optimal and that Messy GA uses much less time than EA. The effect of NG on Messy GA performance is shown in Figure 4. It can be seen that the when the iteration times are over 100, the solutions obtained by Messy GA remain the same. The results of convergence analysis show that the Messy GA can converge to optimal solution.
6. Conclusions

4PL provider contributes to the sustainable competitiveness of all the collaborating manufacturing and service companies. At present, the routing optimization problem of 4PL is one of the important problems in supply chain optimization. Based on reliability theory, the mathematical model for 4PL routing optimization problem with reliability constraints is developed. The objective function of the model is minimizing the costs of all nodes and arcs on the route. For the NP-hard characteristic of the model, a Messy GA with double arrays encoding method is designed. The EA is employed to check the quality of the solutions obtained by the Messy GA. The designed models and algorithms provide a method of how to choose the cities and 3PL providers on the route for the 4PL company.

For the future research, more realistic problem such as a multi-period and multi-product integrated 4PL routing optimization with disruptions may be taken into consideration.

Acknowledgments

This paper is supported by the Science and Technology Support Program of Liaoning Province (No. 2013216015) and the Science and Technology Support Program of Shenyang (No. F13-051-2-00 & No. F14-231-1-24).
References


http://dx.doi.org/10.1108/09600030810925962
